

QTY -041	P/N	DESCRIPTION
X	DT10759-041	ASSEMBLY JIG
1	DT10759-1	BASE PLATE
1	DT10759-3	FIXED MOUNT
1	D2690-6	LANYARD
1	90905A651 (MCMaster-CARR)	SPLIT RING
1	97840A460 (MCMaster-CARR)	LANYARD TAB
1	MS17984C319	QUICK RELEASE PIN
1	MS35206-261	SCREW
2	NAS1352-4-14P	SOCKET HEAD CAP SCREW

**DT10759-041 ASSEMBLY JIG**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: N/A
- 8) APPLY LOCTITE 262 ON THREADS OF NAS1352-4-14P SOCKET HEAD CAP SCREW AND THEN TORQUE TO 40-50 IN-LBS.
- 9) APPLY LOCTITE 262 ON THREADS OF MS35206-261 SCREW AND THEN INSTALL HANDTIGHT

**RELEASED**  
21.07.21 ZF

**APPROVED**

B	ADDED -7 AND DIMENSION TABLE TO SHEET 4 -041 REPLACED MS17984C317 WITH MS17984C319 -1 REVISED IDENTIFICATION NOTES, ADDED COUNTERBORE HOLES, REVISED POCKET LOCATION. -3 INCREASED COUNTERBORE DIAMETER AND DEPTH, OD, AND OAL. REVISED HOLE LOCATION. -5 THREAD CLASS WAS 3B IS 2B. INCREASED FLANGE DIAMETER AND OAL. REMOVED FLATS. DIMENSION WAS Ø1.2425-1.2450 IS Ø1.4925-1.4950. DIMENSION WAS 1.48-1.49 IS 1.53-1.54. INCREASED THREADED HOLE DEPTH AND CHANGED V BOTTOM TO FLAT BOTTOM. REVISED IDENTIFICATION NOTES. REVISED HOLE LOCATION FOR QUICK RELEASE PIN.	JC	21.05.14
A	NEW ISSUE	KPT	20.10.23
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	KPT	DRAWING NO. REV. B	
MFG. APPR.	JFS	DT10759 SHEET 1 OF 4	
APPROVED		TITLE SCALE	
DE APPR.	N/A	ASSEMBLY JIG NTS	
DATE	21.05.14	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





